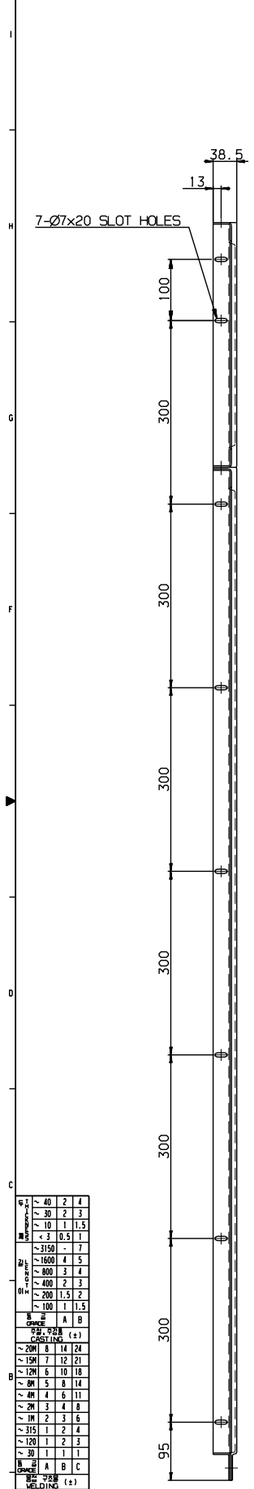
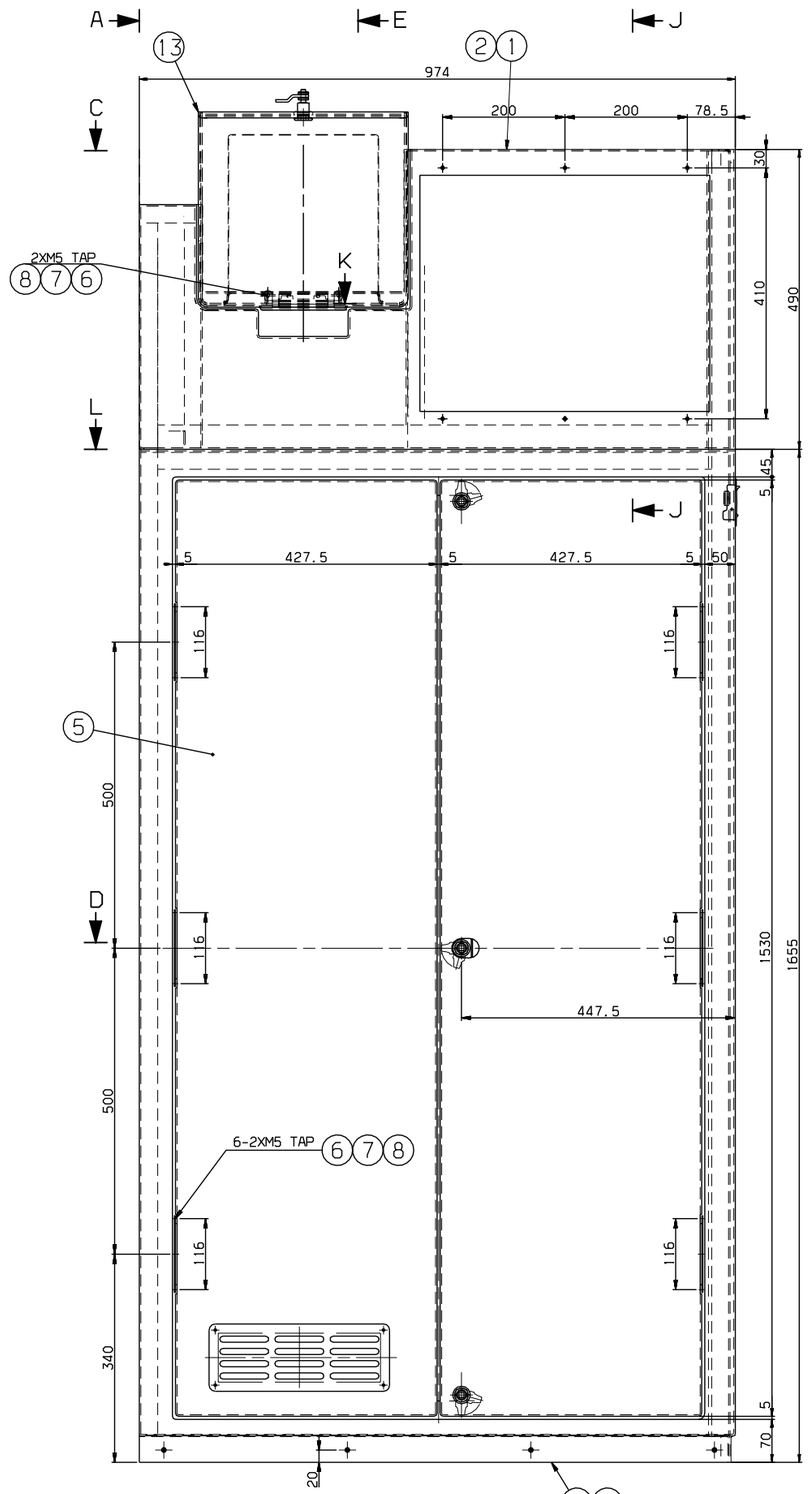
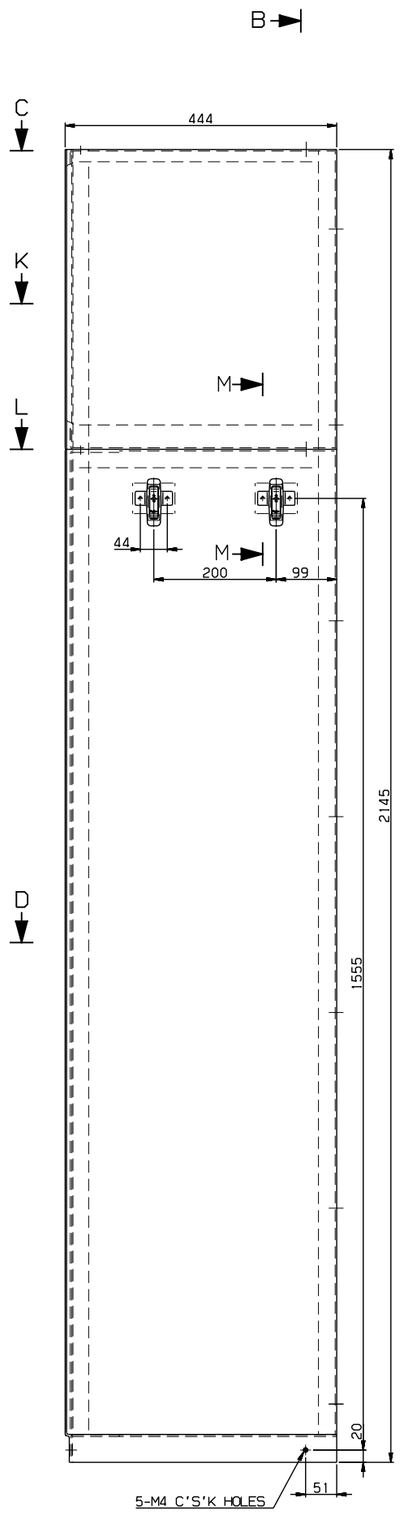
SPECIFICATION APPLIED

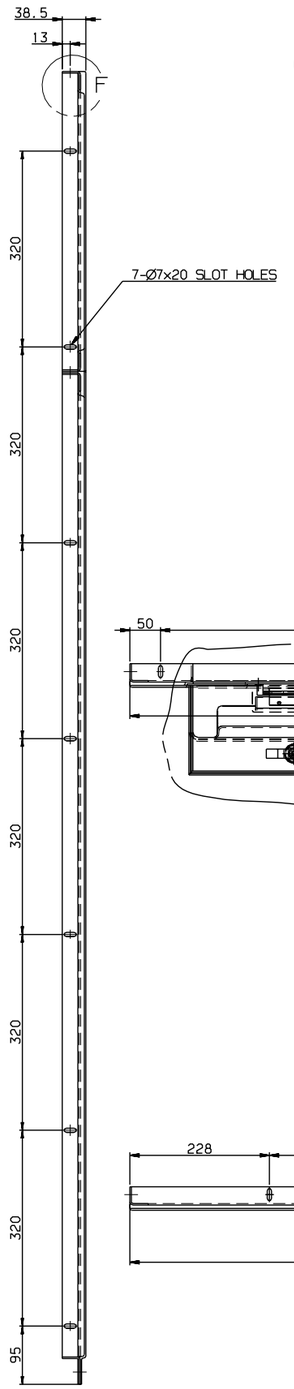


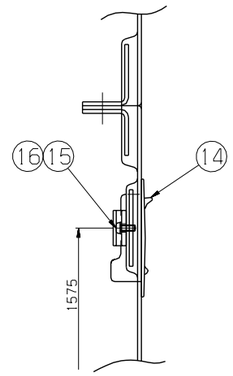
VIEW A-A
SCALE=1/5



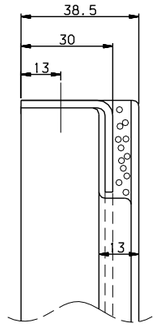


VIEW B-B
SCALE=1/5

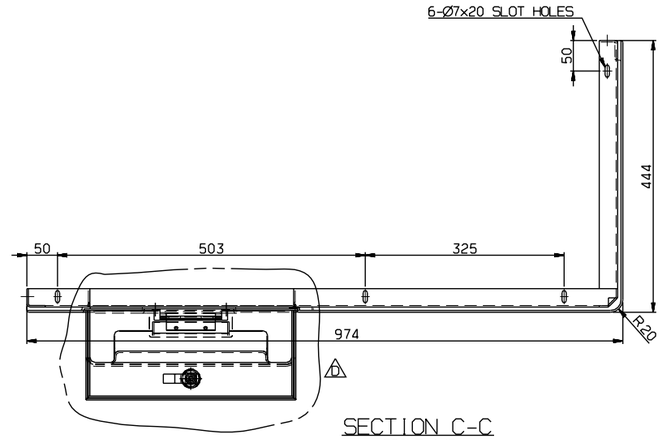




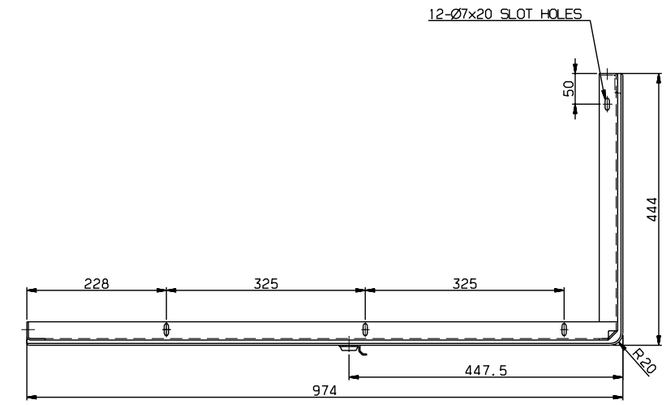
SECTION M-M
SCALE=1/2



DETAIL F
SCALE=1/1



SECTION C-C
SCALE=1/5



SECTION L-L
SCALE=1/5

주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
최소	< 3	0.5	1
길이 LENGTH	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

등급 GRADE	A	B
주강, 주강품 CASTING (±)		
~ 20M	8	14
~ 15M	7	12
~ 12M	6	10
~ 8M	5	8
~ 4M	4	6
~ 2M	3	4
~ 1M	2	3
~ 315	1	2
~ 120	1	2
~ 30	1	1

등급 GRADE	A	B	C
용접 구조물 WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

등급 GRADE	A	B	C
기계 가공 MACHINING (±)			
규격외의 일반공차임 GENERAL TOLERANCE			

기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검증 V.T	비고 REMARKS
승인 APP	H.G.RYU 2008.10.10	재질 MAT'L	명칭 TITLE	BACK, WALL ASSY, RIGHT		
검도 CHK	H.S.KIM 2008.10.10	중량 G.W				
설계 DGN	J.I.LEE 2008.10.10	일반공차 MC WD CT: B B B	도면번호 DRG. NO	RFC25002AN0	Ver. 00 / Rev. -D	08-305101 A
제도 DRG		SIZE A1	SCALE 1/5	매수 SHEET 1 of 2		FC-061
		참조번호 REF. NO. FCP03641	HYUNDAI Rotem 현대로템주식회사			논-PRJT

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